

Date: Wednesday, 12/11/2008 7:33:18 AM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: SUPPORT GUSSET (350) BASKET		
Job Number	: 43289			Part Number	: D2325		
Estimate Number	: 10496			Drawing Number	: D2325 REV B		
P.O. Number	:			Project Number	: N/A		
This Issue	: 12/11/2008	S.O. No.	:	Drawing Revision	: B		
Prsht Rev.	: NC			Material	:		
First Issue	: 10/11/2008	Type	: SMALL /MED FAB	Due Date	: 28/11/2008		
Previous Run	: 39913			Qty:	50	Um:	Each
Written By	<u>JL</u>						
Checked & Approved By							
Comment	: Est. D 02.12.06 Reformat; Rev B KJ/RF Est. E06.05.03 Water jet EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304S16GA	304/316 Sheet .063	(32)
		Comment: Qty.: 0.4883 sf(s)/Unit Total: 24.4125 sf(s) 304/316 SS .063 Sheet Batch: 104057 HB 8-11-12	
2.0	WATER JET	FLOW WATER JET	(76)
		Comment: FLOW WATER JET 1-Cut as per Dwg D2325 Dwg Rev: B HB 8-11-12 Prog Rev: B	(76)
		2-Deburr if necessary HB 8-11-12	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	(76)
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	(76)
		Comment: SECOND CHECK	
5.0	QC5	INSPECT WORK TO CURRENT STEP	(76)
		Comment: INSPECT WORK TO CURRENT STEP	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	PACKAGING 1	PACKAGING RESOURCE #1
	<p>Comment: PACKAGIN Identify and Stock Location: (STEVE)</p>	<p>ST 08/11/13</p>
7.0	QC21	FINAL INSPECTION/W/O RELEASE
		 08/11/13 JJ
	<p>Comment: FINAL INSPECTION/W/O RELEASE</p>	

Job Completion



U 08.11.13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD

Work Order: 43289

Description: SUPPORT GUSSET (350) BASKET

Part Number: D2325

Inspection Dwg: D232F, Rev: B

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x First Article x Prototype

Measured by:

八

Audited by:

Prototype Approval:

111A

Date _____

8-1-12

Date _____

1992-11-13

Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

DARTDRAFT
02.08.28DESIGN *H* DRAWN BY *CP***DART AEROSPACE LTD**
HAWKESBURY, ONTARIO, CANADACHECKED *H* APPROVED *H*DRAWING NO.
D2325

REV. B

SHEET 1 OF 1

DATE
02.08.28

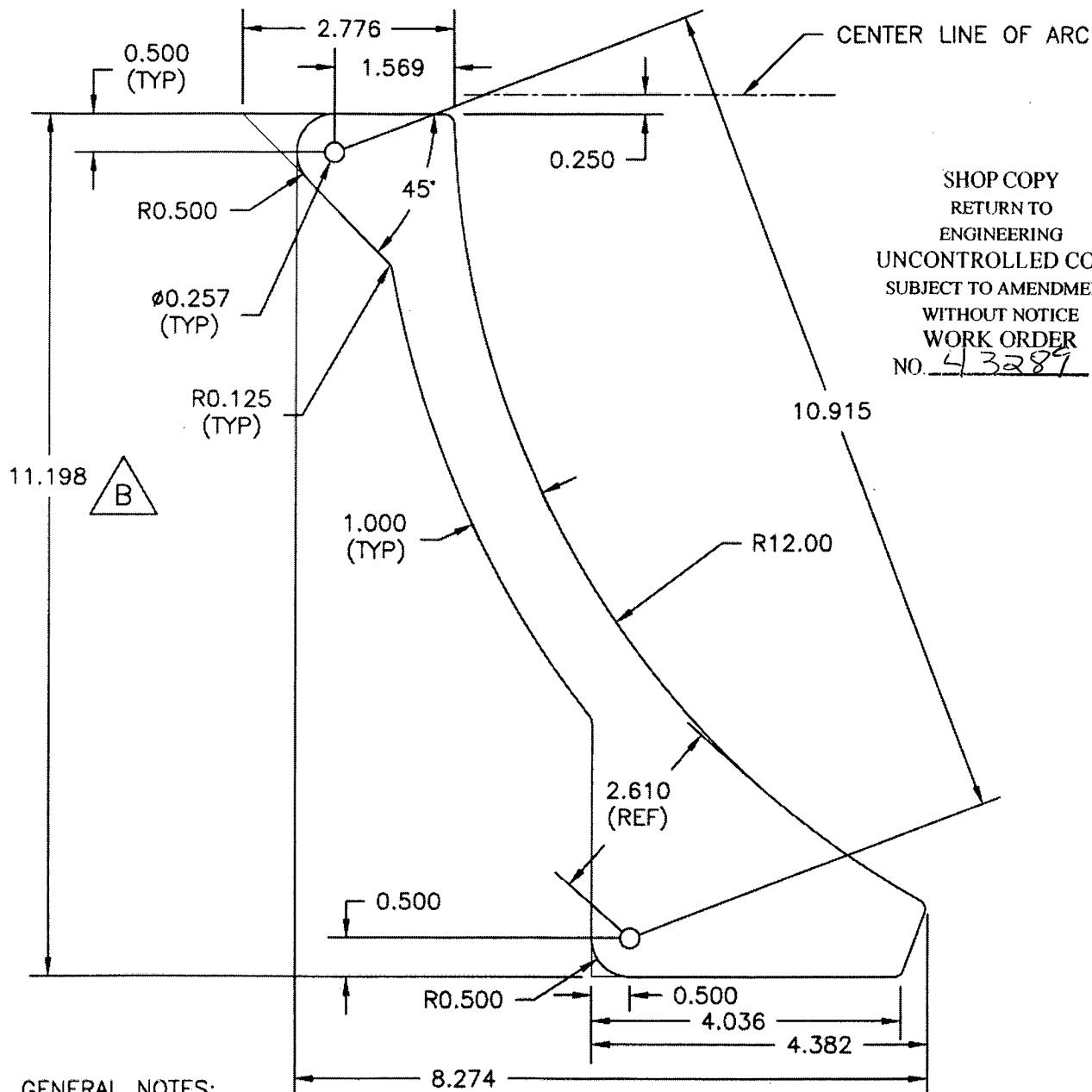
TITLE

SUPPORT GUSSET

SCALE
1:2**RELEASED**
02.08.28 *H*

A 94.12.13 NEW ISSUE

B 02.08.28 REFORMAT; 11.198 WAS 11.948



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